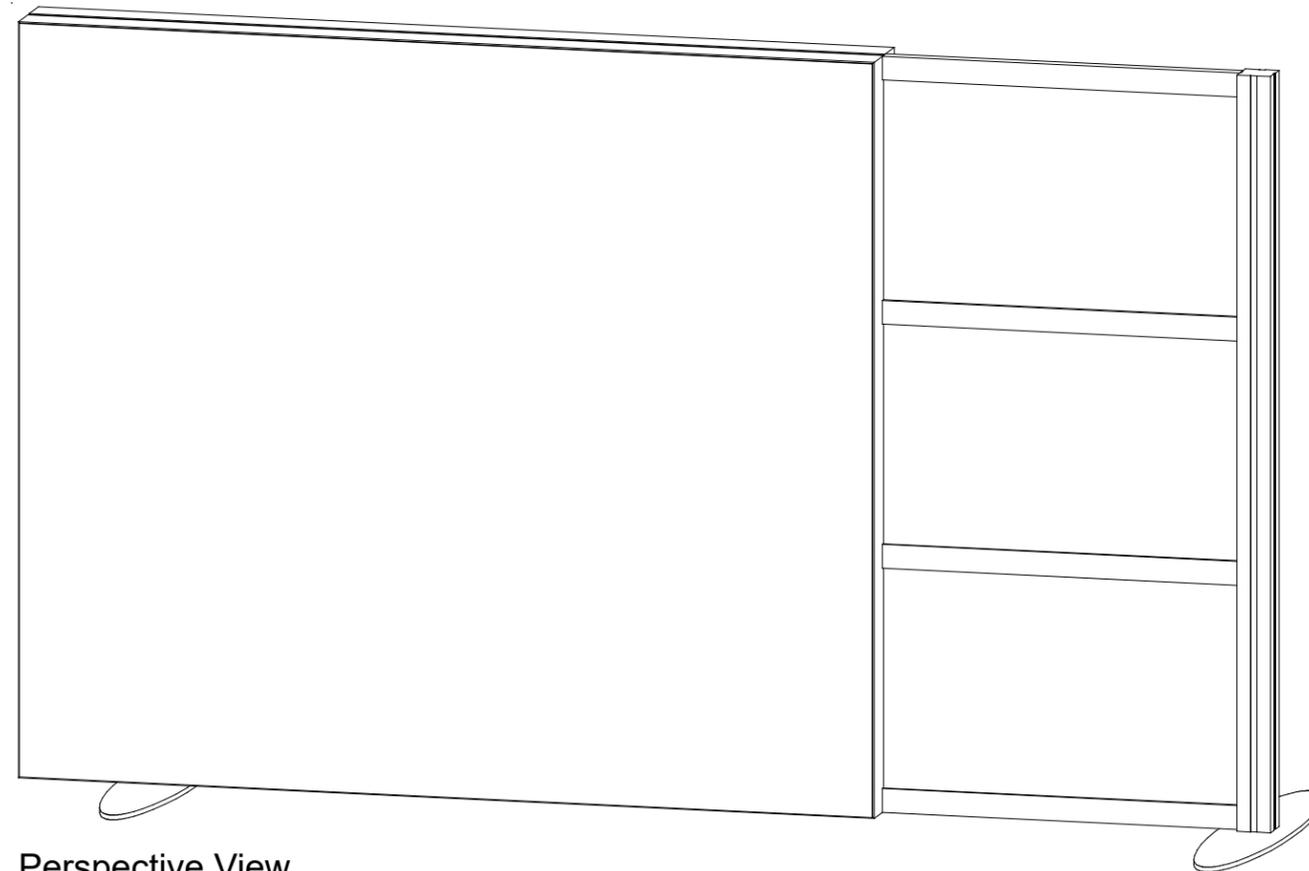


Top View



Perspective View

## General Setup Instructions

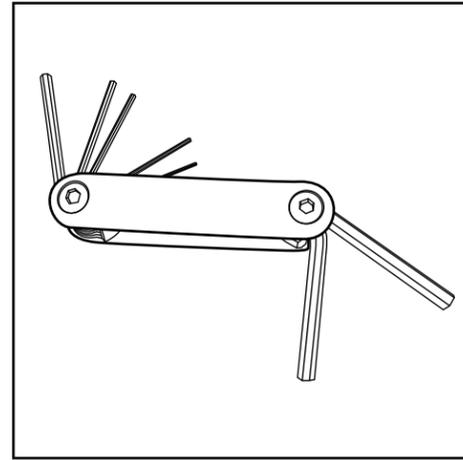
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

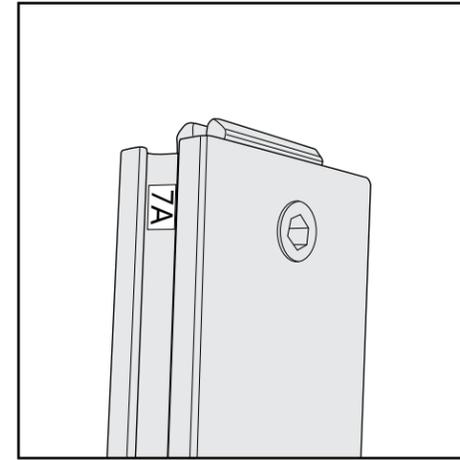
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

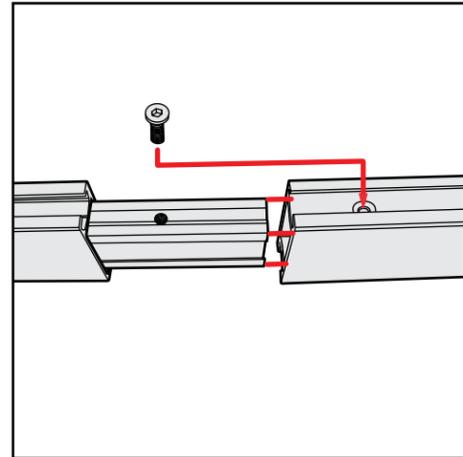
- For loss prevention, tighten all set screws and locks during disassembly.



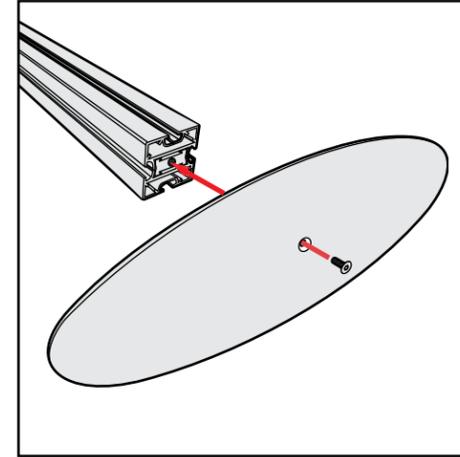
Hex Tool - Essential for Assembly



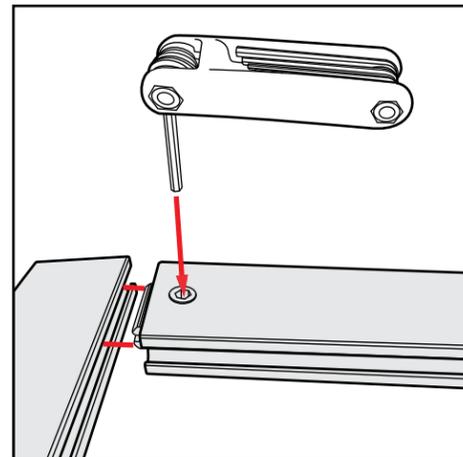
Part Identification - Numbering



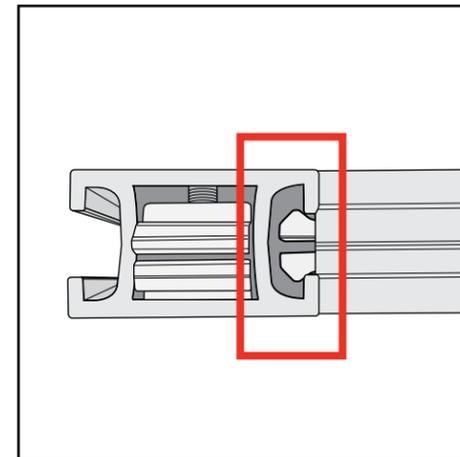
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



**WARNING**



DO NOT USE POWER TOOLS

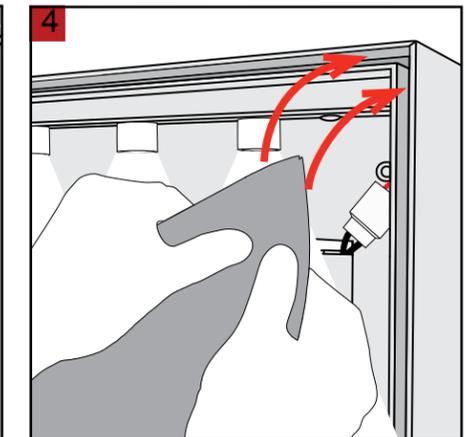
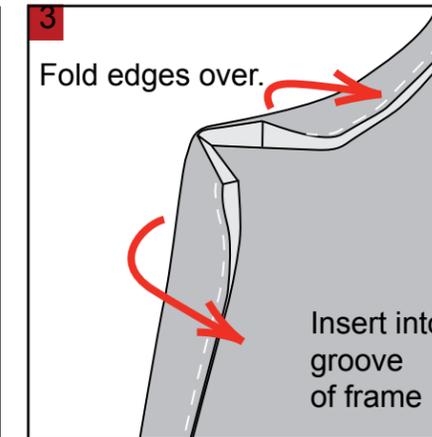
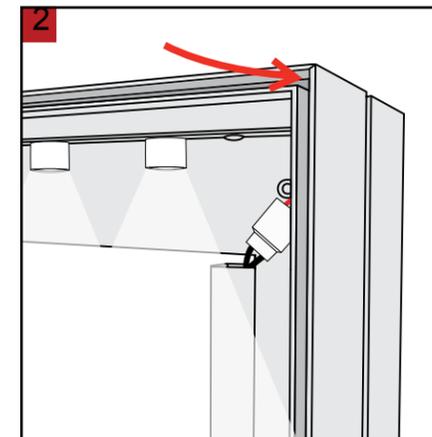
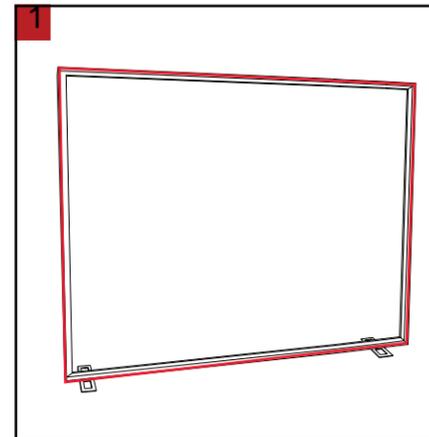


LADDERS OR LIFTS  
MAY BE REQUIRED



ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

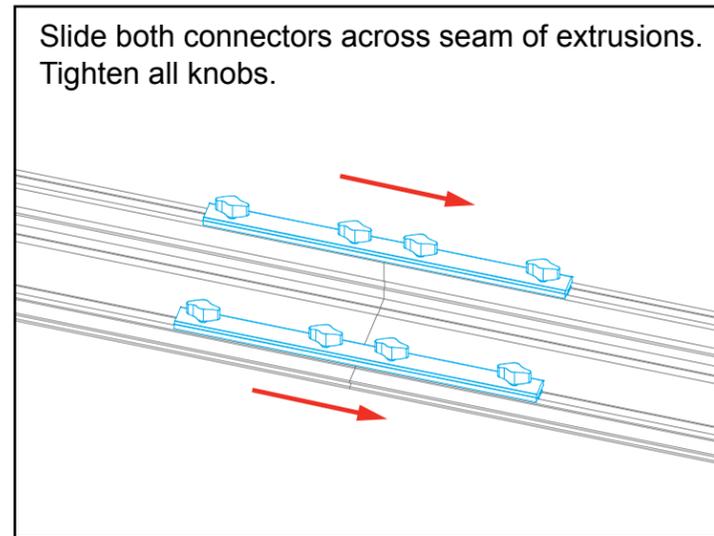
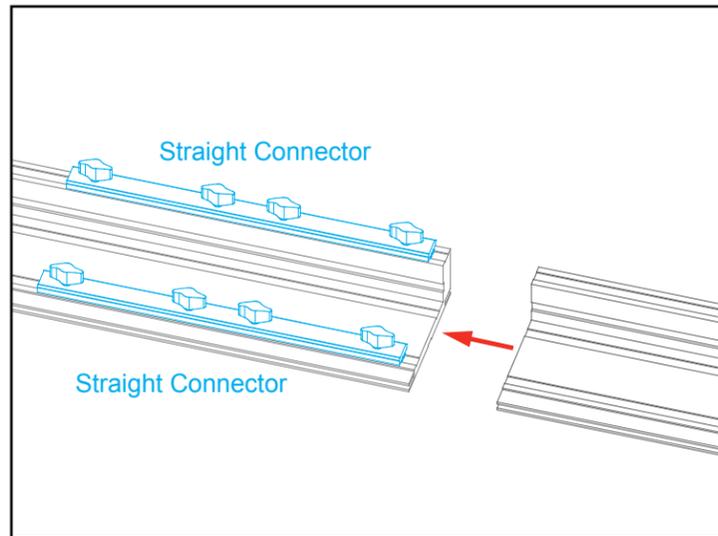
- 1) Locate channels along the edges of extrusions
- 2) Insert graphic corners first into channels then center point of graphic into channels. Allows for proportional fit around the perimeter of the extrusion.
- 3) Working from center to corner, slide silicon edge on graphic into channel.
- 4) After all edges of graphic have been inserted into channels, step back and assess graphic fit, make adjustments where needed.



## Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



All knobs must be tightened securely to ensure a proper connection.

## Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

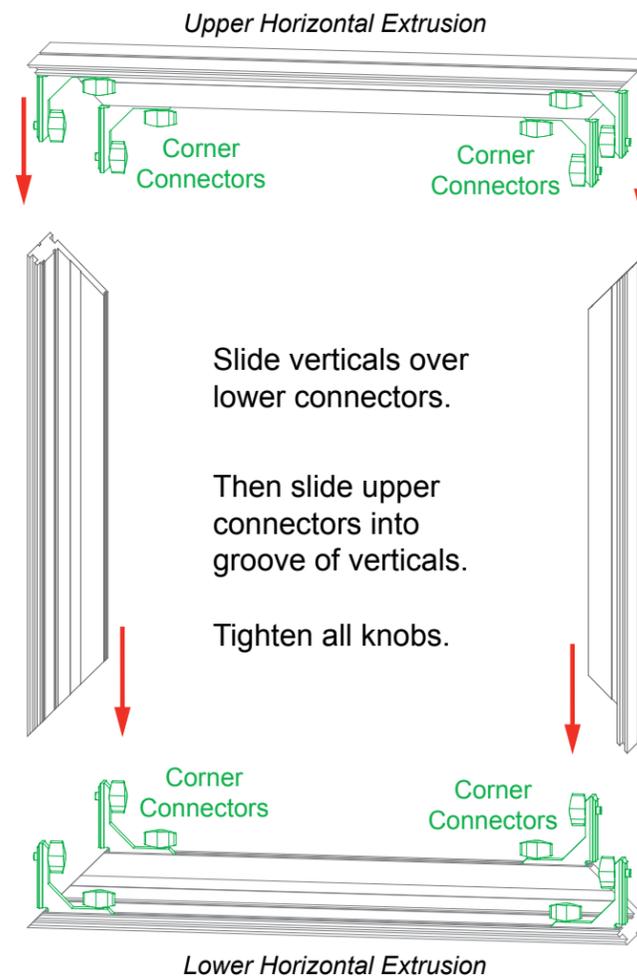
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

## Corner Connection

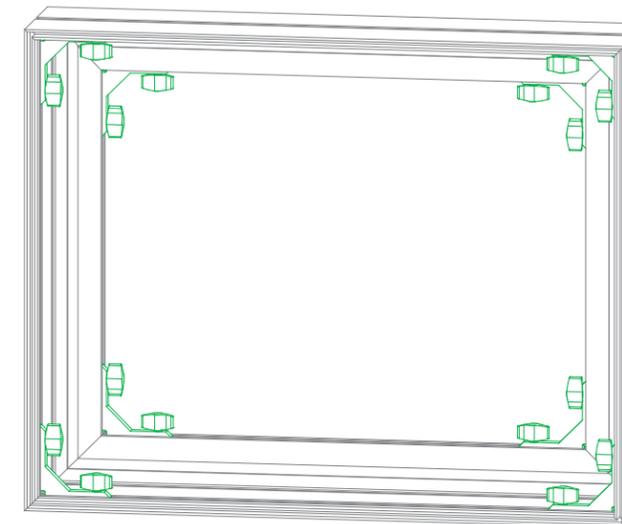
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

## Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

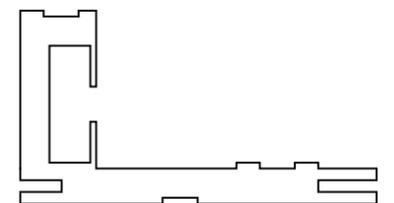


Adjust connectors if necessary to prevent gaps in connection.



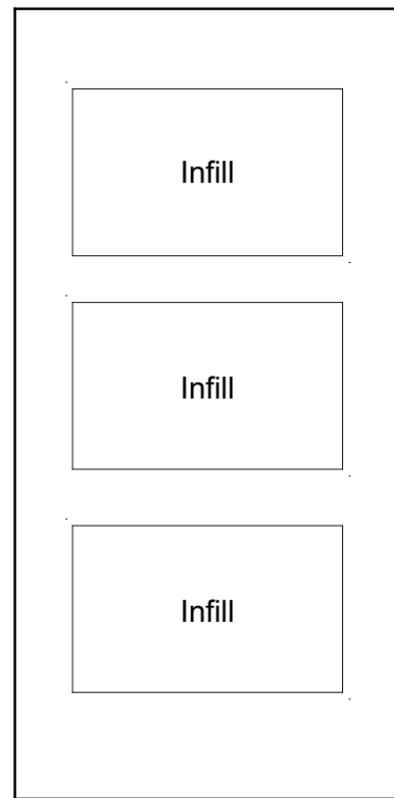
COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

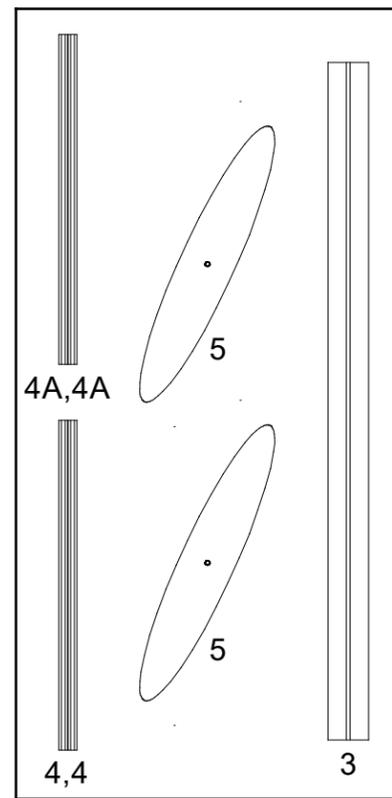


CEI110 Profile

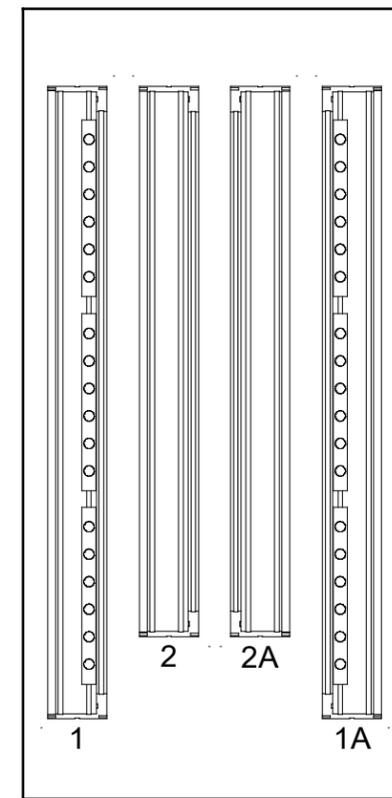
### Top View of Each Level



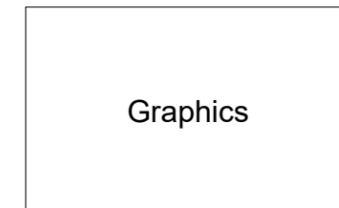
Level 1 (Bottom Level)



Level 2



Level 3

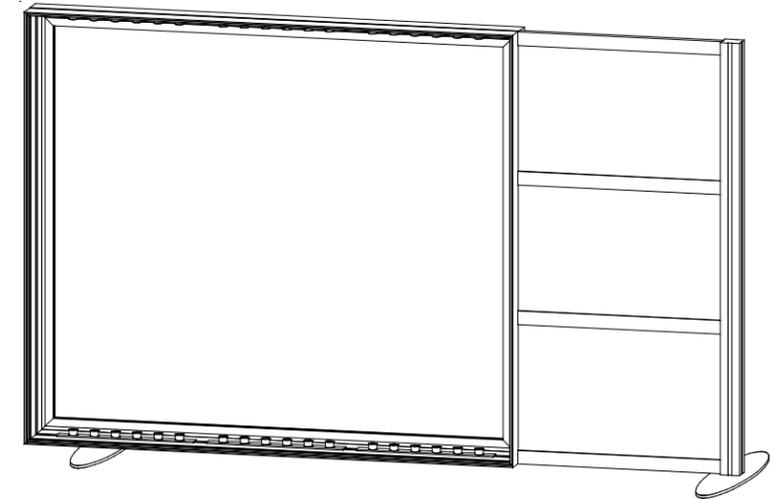


Item	Qty.	Description
1,1A	1,1	46" CEI110 Horizontal Extrusion
2,2A	1,1	40" CEI110 Vertical Extrusion
3	1	40" S44 Vertical Extrusion
4	2	19.189" Z31 Horizontal Extrusion
5	2	19.189" Z33 Horizontal Extrusion
6,6A	1,1	Base Plate

**Steps:**

- 1) Assemble extrusions [1] [1A] [2] and [2A] flat on floor. See CEI110 Tool-Less Assembly sheet.
- 2) Attach base plates [6] to horizontal [1], using M10 bolt washer and wing nut. Attach base plate [6A] to vertical [2A], using M8 bolt.  
**Note: Base plate [6A] stays attached to [3], when packing.**
- 3) Connect horizontals [4] and [5] to vertical [2A]. Tighten locks to secure.
- 4) Insert Infills between horizontals [4] and [5], then secure with vertical [3].
- 5) Connect lighting power cords and attach transformer.  
See **Light Connection** details.
- 6) Apply SEG graphic to front and blocker fabric to back of assembled Light Box.  
See General Information sheet for SEG Graphic Installation detail.

**Keep base plate [6A] attached to vertical [3], when packing.**



**Completed Assembly**

